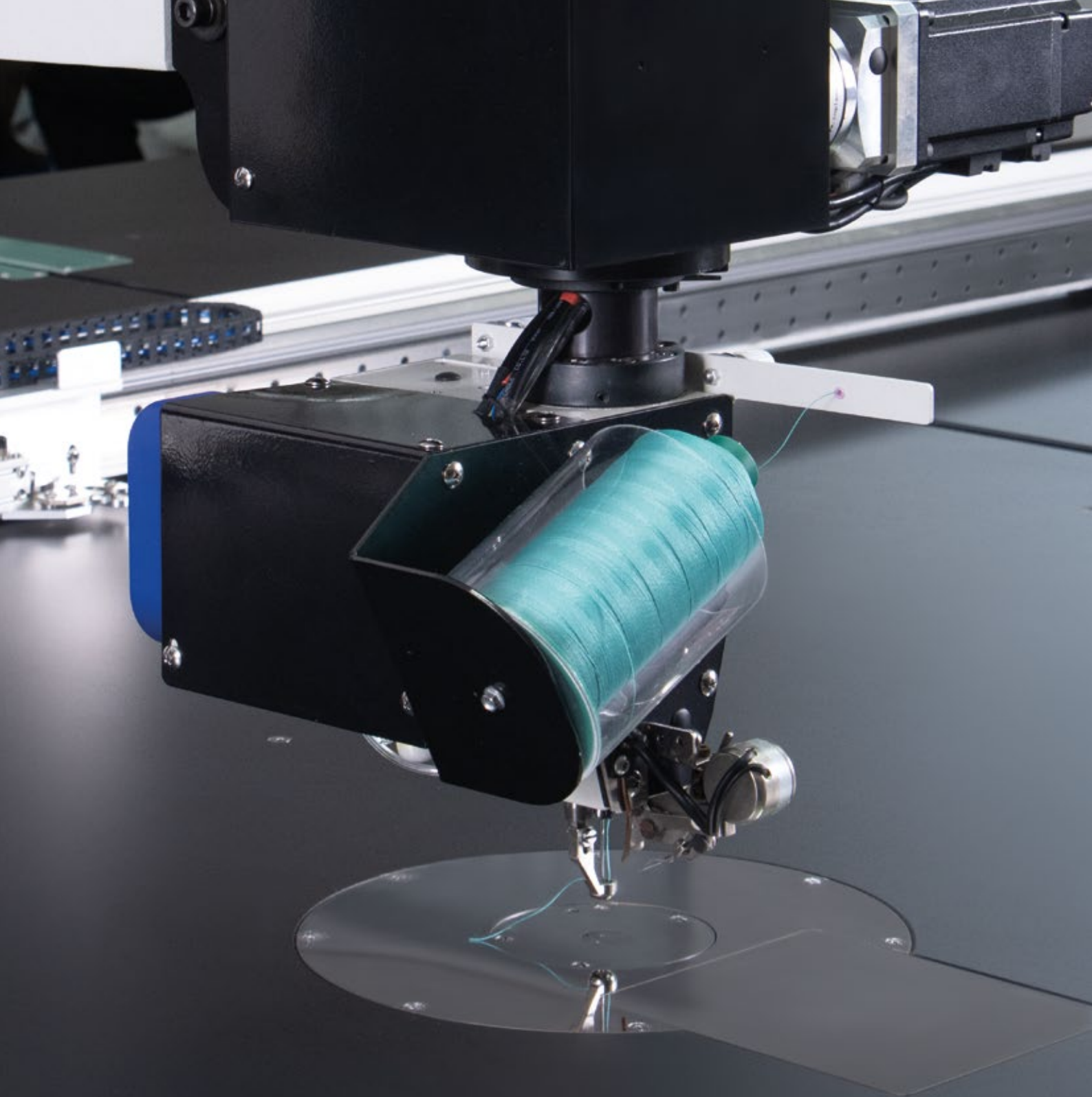




ASTRIMA®

AUTOMATION OF
SEWING AND CUTTING PROCESSES

Customers who trust us



AUTOMATION OF **SEWING AND CUTTING** PROCESSES

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| Who we are

STRIMA® – 34 years of innovation and trust

Since 1991, Strima has been consistently building the leadership position in the sewing technology industry. From a small, family company we have transformed into the largest distributor of sewing, ironing and cutting machines in Poland, with a global reach covering more than 100 countries.

Strima today:

Global presence

We provide advanced technology solutions to over 100 countries, supporting the apparel, footwear, leather, automotive and upholstery sectors.

Own Texi brand

We own the Texi brand, recognised for its excellent value for money by both professionals and home users.

Cooperation with the creative industry

We provide sewing technology for renowned projects, such as the "Project Runway" show and the Art and Fashion Forum at Stary Browar in Poznan.

Modern facility

We have a well-stocked warehouse and a team of experts who passionately support our customers at every stage of the cooperation.

The Raj Szycia Project (Sewing Paradise)

Showroom and workshop in the heart of Poznan: In a historic tenement we run a space that combines a modern showroom with a creative workshop. It is a place for sewing and design lovers to meet, learn and be inspired.

Entering the era of automation and artificial intelligence, Strima continuously invests in development, offering modern, professional and specialised solutions that respond to the needs of even the most demanding customers.

Strima - your partner in the world of modern sewing technology



34

years on the market

100

export markets

**Distributor
no. 1**

on the Polish market



✓ Delivery with training

✓ Adjusting the equipment to customer production

✓ Team of 13 mechanics

By using equipment purchased from Strima, you gain a guarantee of safety - professionally prepared machines for work and efficiency of machines and devices. Strima provides technical support and service in headquarters, remotely or in cooperation with dealers.

We provide free of charge service throughout Poland and remote support abroad for all devices sold by us. Strima technicians and service engineers are high-class specialists with industrial experience.



Warranty

We provide service at Strima HQ or remote technical support

Service

FREE Training at Strima HQ or online

Training

Ask your Strima sales representative or Strima partner before placing an order

Implementation

Standard implementation is the first step in towards effective sewing room automation

| Computer Production Preparation System

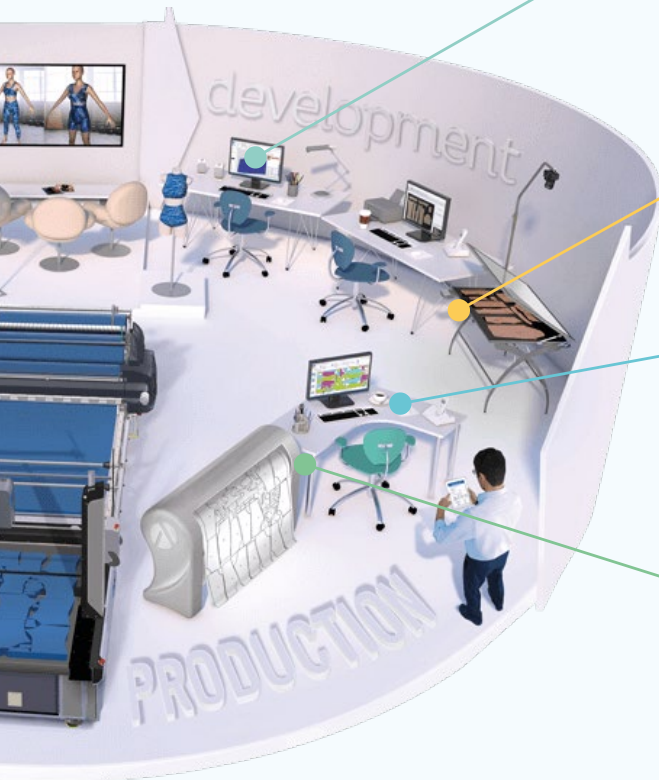


Audaces 360

Modular computerised production preparation system

Whether you are just starting out with garment design or are already an expert in the textile industry, Audaces provides the technology to suit your needs. Choose the solution for you!

Audaces360
is a subscription



Audaces **Pattern**

Create



Audaces **Digiflash**

Digitise



Audaces **Marker**

Optimise



Audaces **Supera**

Manage production

Save 20% of material
90% of work time



Test on your templates

Personal or online presentation. Write to: audaces@strima.com

Choose your package			BASIC Start-ups and micro-entrepreneurs
	Digitize Audaces Digiflash	Digitise templates in one click. Get rid of perishable paper versions	✓
	Create Audaces Pattern	Create and grade blanks - quickly and precisely, directly in the software	✓
	Optimize Audaces Marker	Optimise material consumption and minimise waste, increase cutting room efficiency	Basic version
	Manage production Audaces Supera	Manage production, use automatic optimisation and increase profits	–
	Manage collections Audaces Isa	Manage collections digitally - wherever you are in real time	–
	Design in 3D Audaces Fashion Studio	Design and make adjustments directly on 3D mannequins	–
	Artificial Intelligence Audaces Sofia	Use AI to visualise your design	–
	Sketch Audaces Idea	Sketch with integrated technology sheet and automatic costing	–
Academy			✓
Knowledge base			✓
Cloud Storage			–
E-mail support			✓
Phone / remote support			Paid service
Standard import/export (DXF / HPGL / ISO)			–
Extras (templates and garment designs)			–
Account manager			–
API integration			–
Onboarding			Paid service
Digiflash board			Paid service

CREATIVE Designers	CLASSIC Companies / basic package	PRO Companies / advanced package	ENTERPRISE Companies / exclusive package	STUDENT For students
–	✓	✓	✓	✓
–	✓	✓	✓	✓
–	✓	✓	✓	Basic version
–	–	✓	✓	✓
✓	–	✓	✓	✓
✓	–	✓	✓	✓
✓ 10 credits included in the price	–	✓ 10 credits included in the price	✓ 10 credits included in the price	–
✓	–	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
100 GB	–	100 GB	100 GB	100 GB
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
–	✓	✓	✓	–
–	✓	✓	✓	✓
–	–	–	✓	–
–	–	–	✓	–
Paid service	Paid service	Paid service	–	–
–	Paid service	Paid service	Paid service	–



Audaces **Isa**

Manage your collections digitally - wherever you are

- more than 30% reduced time to launch the product
- preview of all phases of the production process
- online collection management from anywhere
- real-time control of the design process
- secure storage of files in the cloud



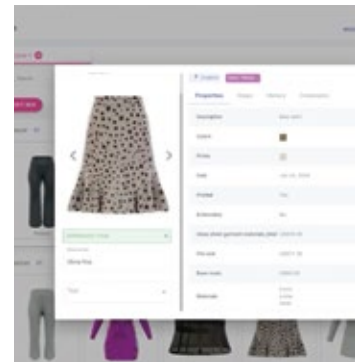
Reduction of up to 60% in paper



Monitoring of collections remotely



Efficient production planning and management



Audaces **Fashion Studio**

Design and make adjustments directly on the mannequin in 3D

- design preparation time 85% shorter than manual work
- digital creation of the design on the 3D mannequin in real time
- reduction of costs in the creation phase
- use of realistic textures, prints, colours



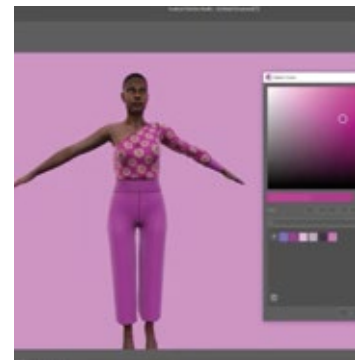
Project visualisation



Quick variant creation



Reduction of physical prototypes



Audaces **Sofia**

Use AI to visualise your design

- one idea - endless possibilities
- inspiration, precision, source of unlimited creativity needed to stand out in the industry
- vision without blockages and time limitations right from the concept stage



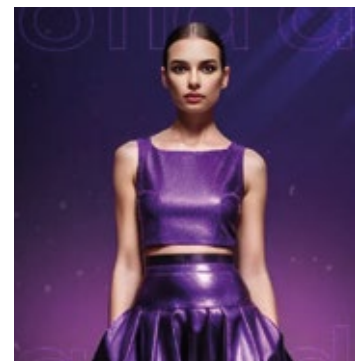
Project materialisation



Integrated and sustainable development



Incredible realism



Audaces **Idea**

Sketch with integrated technology card and automatic cost calculation

- creation of technical drawings using 2D dummies
- import of 3D designs (after using FS software) for use in product specifications
- simulation of production costs at the design stage
- time to prepare a new collection reduced by 75%



Creating sketches on a mannequin in 2D



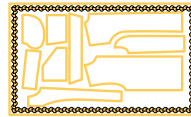
Automatic creation of a technology card





Audaces **Digiflash**

Digitise templates with one click.
Get rid of perishable paper versions



- conversion of paper templates into vectors with millimetre precision
- rapid creation of a model database
- digitisation using a digital camera or mobile phone
- saving up to 99% of working time - digitising multiple templates in 4 seconds
- mobility of Audaces Digiflash board



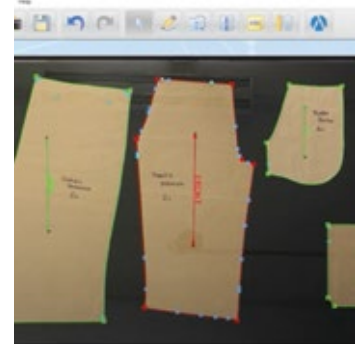
Digitise
templates in
4 seconds



Turn the paper version of
templates into a vector
version - create a base



Save up to 99%
of time



Audaces **Pattern**

Create and grade blanks - quickly and precisely

- reduction of working time by 85% while maintaining the best possible product quality
- intuitive construction, modelling and grading of sewing patterns
- dynamic development thanks to the possibility of editing the model at each stage of creation
- speed of operation and enormous possibilities, while maintaining legibility and ergonomics



Save 70% of
your time



Intuitive grading



Quick measurement
of all sizes



Audaces **Marker**

Optimise material consumption and minimise waste

- savings of up to 20 % in raw material and up to 90 % in working time
- optimisation of the cutting layout for any material width
- automatic calculation of raw material consumption for orders
- save time, meet deadlines and increase the efficiency of your business



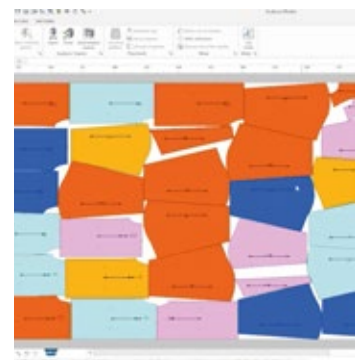
Material savings of 20%



Saving 90% of
working time



No mistakes, always
a complete layout



Audaces **Supera**

Manage production, benefit from automatic optimisation and increase profits

- greater material and time savings
- even better use of algorithms affecting layout performance
- super-efficient layout server, with which you can further increase the efficiency of Audaces Marker
- maximum use of user time



Gain an extra 4 - 15 %
of material



Layout queue



Efficient use of the
server



Applications

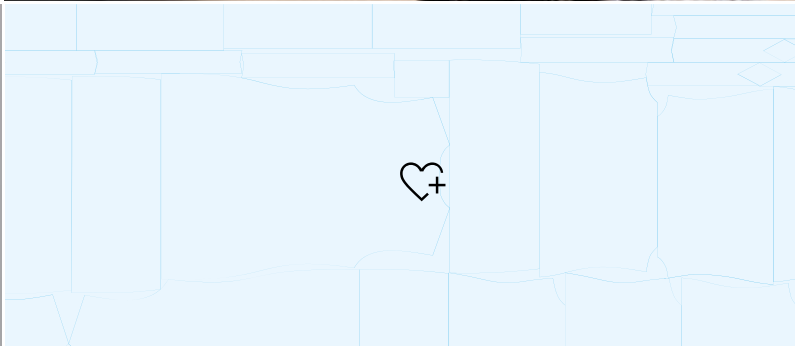
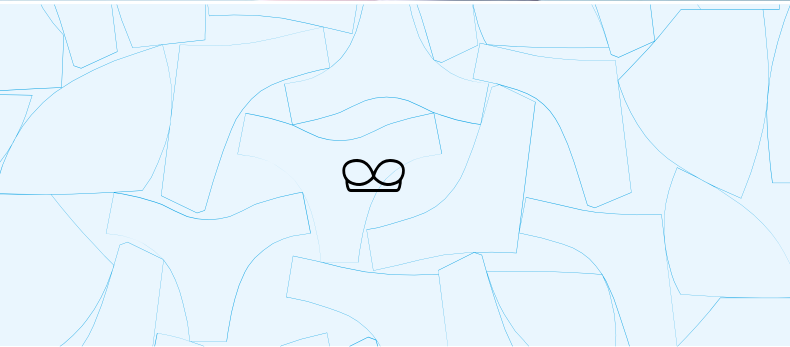
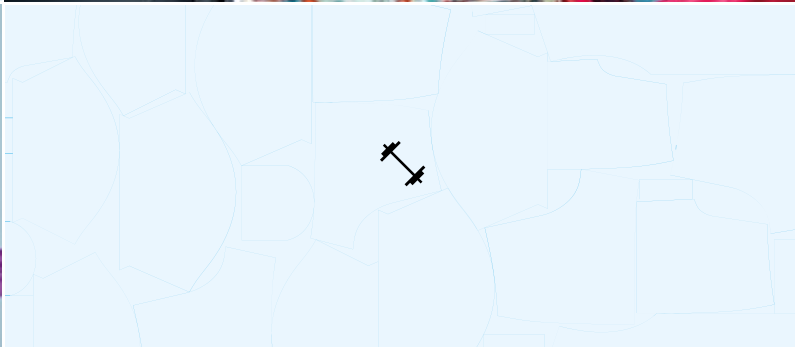
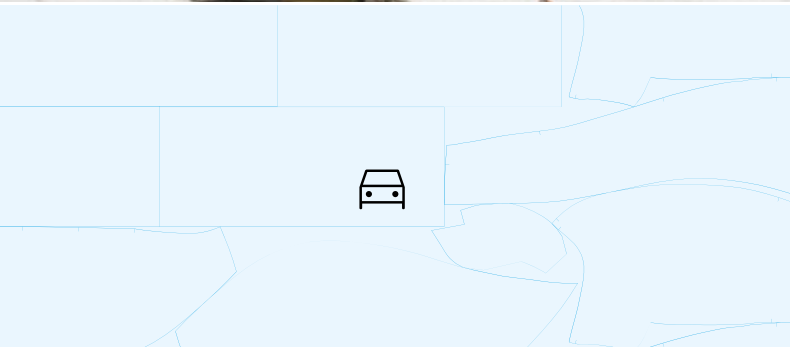
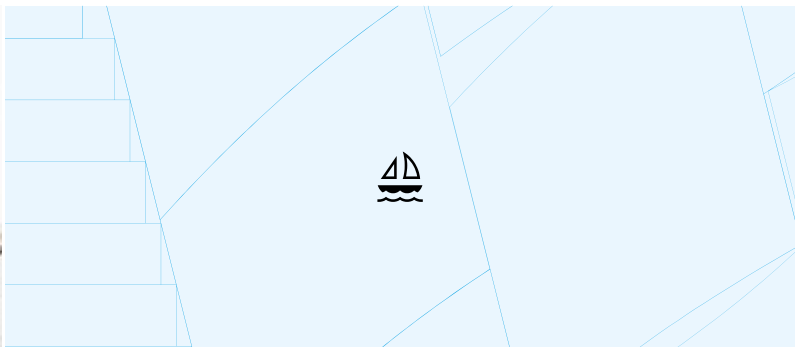
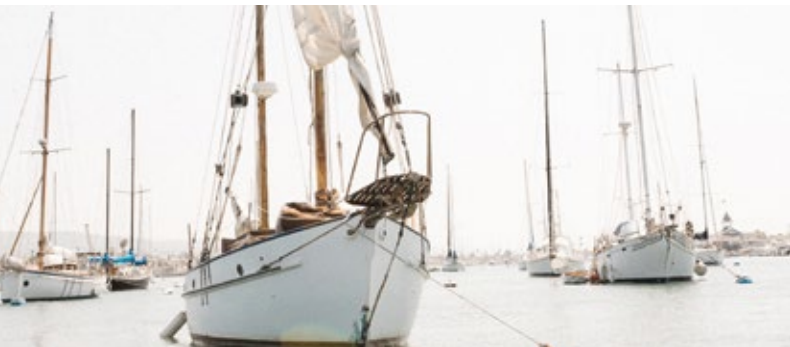
 CAR INDUSTRY

 UPHOLSTERY

 LINGERIE

 YACHTS

 SPORTS-WEAR



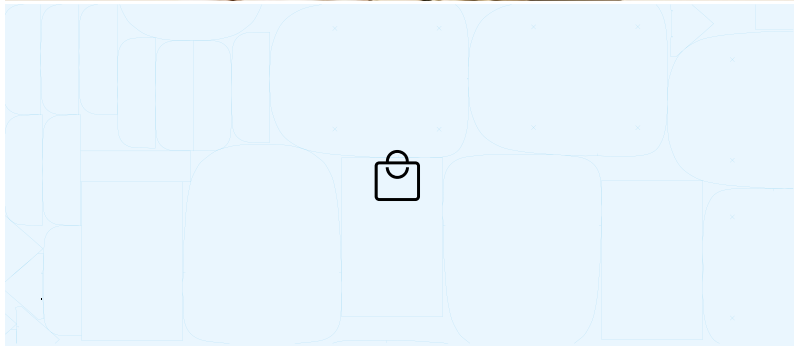
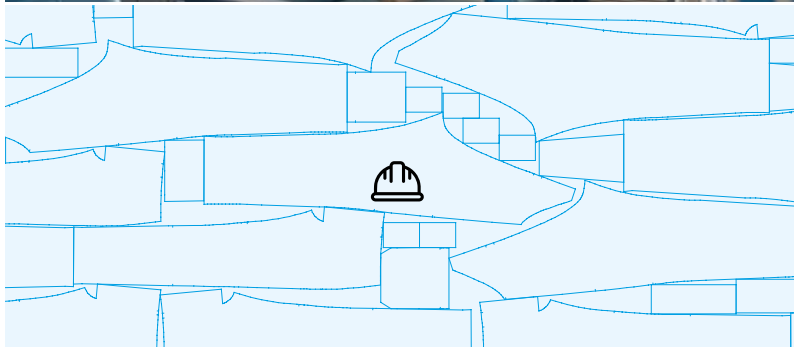
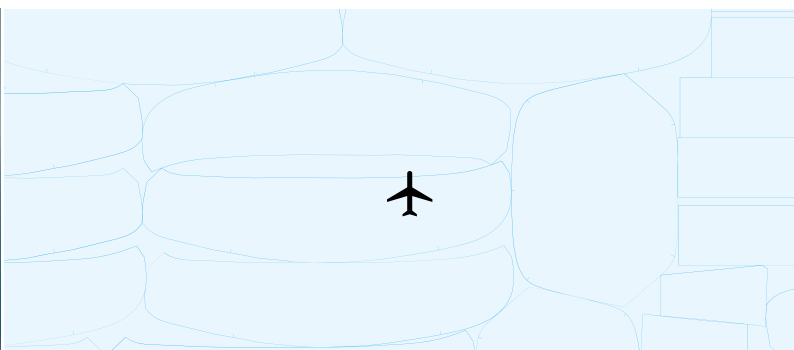
 AIRCRAFT
INDUSTRY

 FASHION

 BAGS
ACCESSORIES

 PROTECTIVE
APPAREL

 MEDICAL
APPAREL



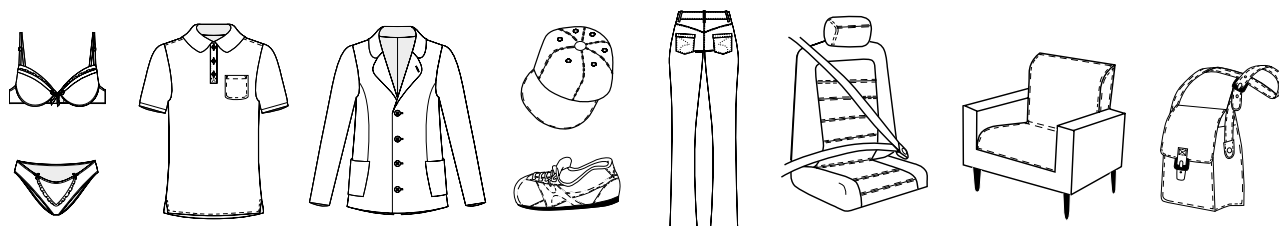


SEE MORE



Audaces Jet Lux Plus

Audaces JET LUX PLUS is a modern plotter with a printing speed of up to 70 m²/h. It is easy to operate and equipped with paper, cartridge, and ink-out sensors. A major advantage of this device is its cost-effective operation — it uses standard, inexpensive cartridges. The amount of data sent to the device does not affect its working speed or the time required to print. The two-head Audaces JET LUX PLUS plotter can operate either via a network connection or through USB.



PARAMETERS

Plotters	Audaces Jet Lux Plus 185cm/70m	Audaces Jet Lux Plus 180cm/110m
Number of heads	2	4
Print speed	70 m ² /h	110 m ² /h
Print width	185 cm	180 cm
Cartridges	HP	HP
Power	150 W	150 W
Power supply	230 V/50 Hz	230 V/ 50 Hz
Free printing function	✓	✓
Paper shortage sensor	✓	✓
Cartridge sensor	✓	✓



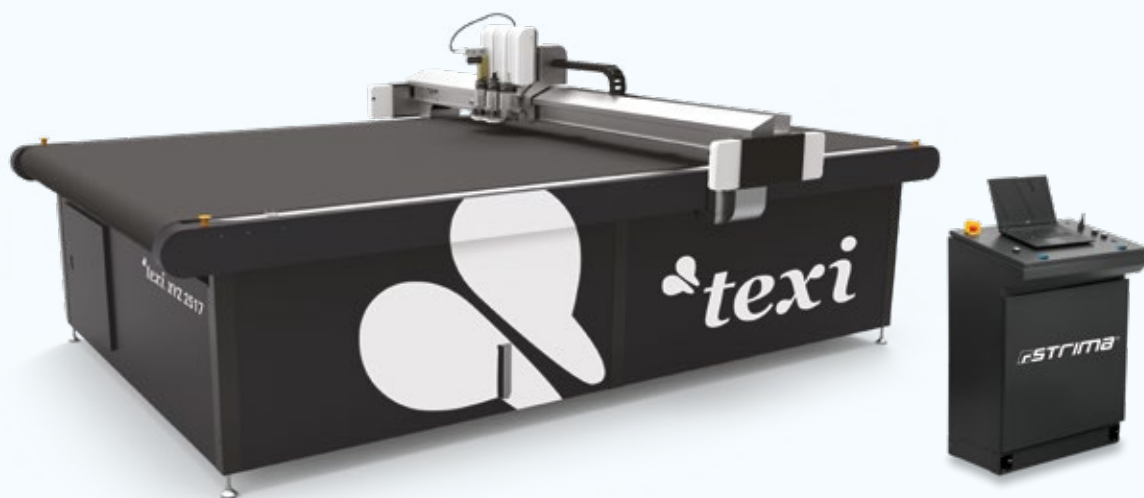
| One-layer cutters

Texi XYZ 2517

Modern single-layer cutter with conveyor system designed for automatic cutting of fabrics, synthetic materials, technical fabrics, leather and other materials. The device offers comprehensive solutions in the furniture, apparel, automotive, leather, composite, printing and advertising.



SEE MORE

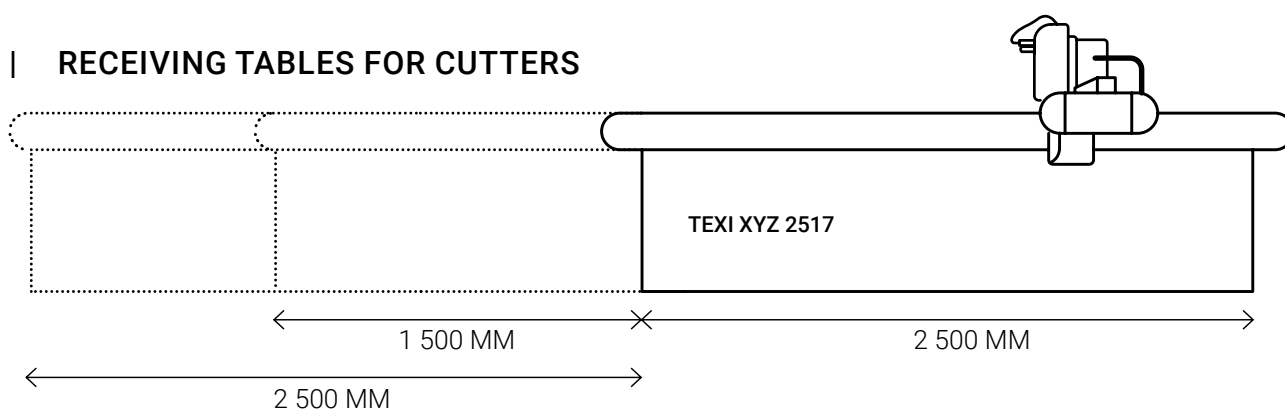


Working area	2 500 x 1 700 mm
Device dimensions	3 350 x 2 550 mm
The minimum hole width for the cutter installation	2 600 mm with bridge / 2 150 mm without bridge
Width and length of the material feeder with motor	2 170 mm x 1 100 mm
Total length of the device with the installed feeder	5 520 mm + 600 mm computer
Maximum cutting speed	1 500 mm/s
Cutting accuracy	to 0.1 mm
Maximum cutting thickness	to 50 mm
Engines	AC Servo
Turbine power	7.5 kW
Total device power	9 kW
Power supply	400 V, 3 phases
Software language	English
File handling	PLT/HPGL, DXF, PDF

| MODELS

Model	Working area	Device dimensions
Texi XYZ 2517	2 500 x 1 700 mm	3 350 x 2 550 mm
Texi XYZ 2521	2 500 x 2 100 mm	3 300 x 2 900 mm
Texi XYZ 3521	3 500 x 2 100 mm	4 300 x 2 900 mm
Texi XYZ 5521	5 500 x 2 100 mm	6 300 x 2 900 mm
Texi XYZ 2532	2 500 x 3 200 mm	3 300 x 4 000 mm
Texi XYZ 3532	3 500 x 3 200 mm	4 300 x 4 000 mm
Texi XYZ 5532	5 500 x 3 200 mm	6 300 x 4 000 mm

| RECEIVING TABLES FOR CUTTERS



| Feeders



SEE MORE



SEE MORE

Texi Flow

Quick roll exchange
Edge control
Max. material roll diameter 400 mm
Correction accuracy ≤ 5 mm
Max. roll weight: 80 kg
Machine dimensions (LxWxH) - 2270 x 1000 x 860 mm

Texi XYZ 2517 Roller Motorized

Shaft diameter: $\varnothing 27$ mm
Max. material roll diameter 600 mm
Max. roll weight: 60 kg
Machine dimensions (LxWxH) - 2520 x 1430 x 1150 mm



TEXI XYZ 2517 EOT

Electronic oscillating knife for cutting soft and medium density materials, available in 1 mm stroke option



TEXI XYZ 2517 PRT

Reinforced rotary tool for cutting textiles, from standard to difficult technical materials



TEXI XYZ 2517 UCT

Universal cutting tool (dragged knife), for cutting materials up to 5 mm thick. High working speed at a low cost



TEXI XYZ 2517 V-CUT

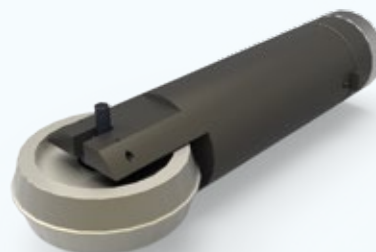
Tool for making complex structural designs in foam materials or sandwich panels.

5 different angles are available (0°, 15°, 22.5°, 30°, and 45°).



TEXI XYZ 2517 KCT

Cutting tool for vinyl, film, thin paper, cardboard and other thin materials - halfcutting function



TEXI XYZ 2517 CTT

Creasing tool for corrugated materials



TEXI XYZ 2517 RZ

High-speed milling spindle with high performance and wide range of applications for hard and soft materials. Also for precision engraving. Dust extraction device required



TEXI XYZ 2517 POT

High frequency pneumatic oscillating tool - up to 8 mm stroke suitable for cutting hard, high-density materials; can cut materials up to 50 mm thick when the appropriate blade is installed. Mainly applied to cut foam materials, gasket materials etc.

| Multi-layer cutters

TAKATORI TAC-175TBR

Automatic cutting machine for precise cutting of the many layers, according to pattern design, which are being made using CAD production support system. MOVING&CUTTING function allows smooth cutting of the entire length of several meters fabric, without interruption. The machine copes well with different types of materials from georgette and lycra fabrics to jeans and technical materials

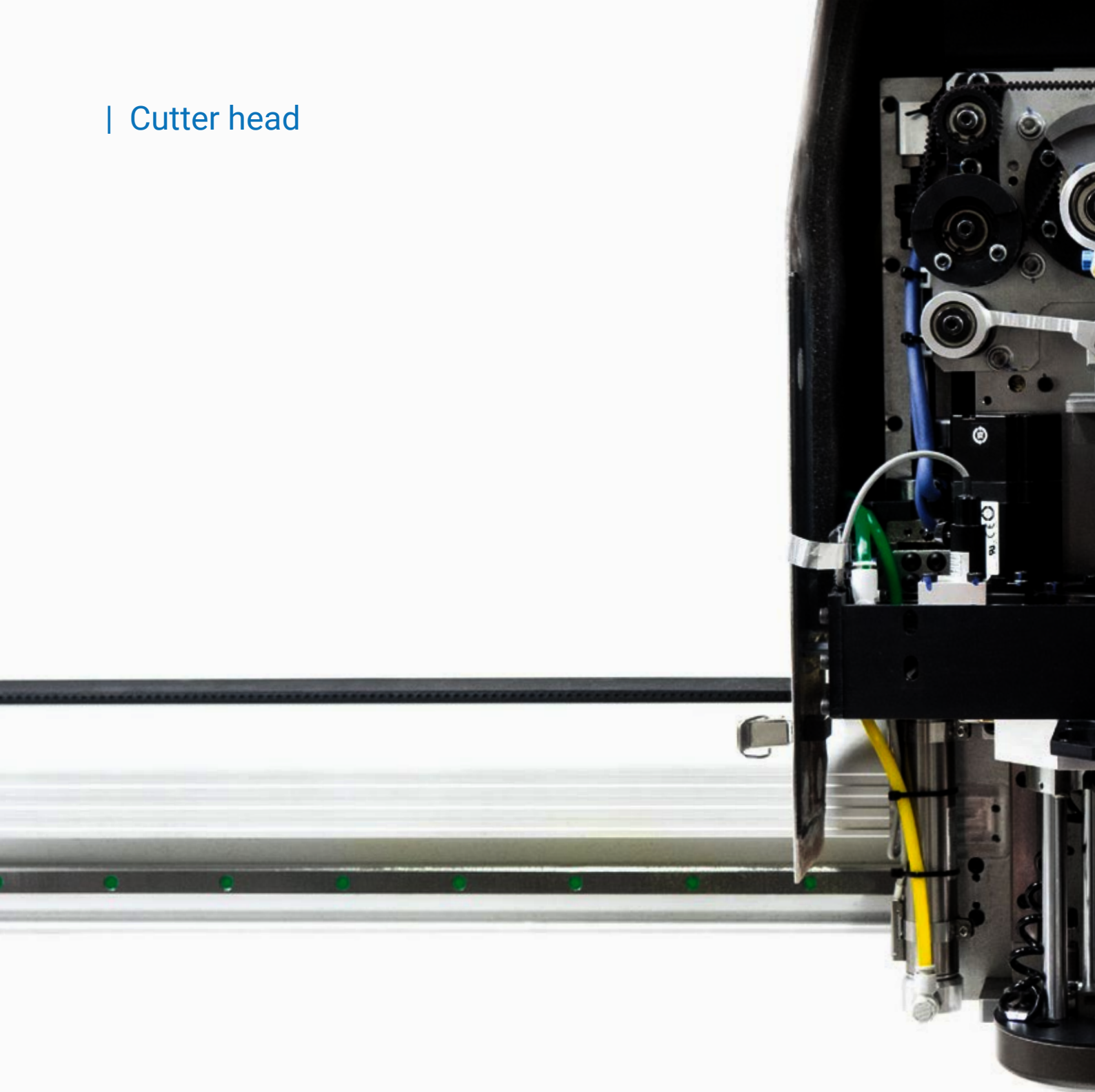


Cutting Advisor Software	Allows you to manage the cutting and cutter parameters. Compatible with all CAD systems, that generate cutting files in ISO format.
Super Cut Software	For parameters and cutting path editing (starting points, cutting direction, order, notches, moving and changing individual elements direction, removing elements and lines, etc.)
TeamViewer	Programme for online connection to technical support, quick problem solving (Internet network required)
Transfer	Possibility to use cutter for cutting on multiple cutting workplaces
Blade (ensures precise cutting)	1.6 x 8 mm. Option to replace with a 1.6 x 6 mm blade (ideal for lingerie manufacturers)
Blade cooling mechanism	With the possibility of adjusting the amount of the air supply: it lowers the temperature of the blades and prevents from melting/ gluing together cut materials with a high content of synthetic fibers
Blade stabilization mechanism	Reduces blades vibrations, noise and reduces the wear of the cutting unit
Blade width detection sensor	Alert indicating blade overuse and replacement requirement
Sharpener	2 rotating grinding elements, with rotary speed of 6,000 rpm, sharpening both sides of the blade at the same time. Automatic measurement of the physical thickness of the blade prevents from damage
Drill	2 mm diameter. You can install up to 3 drills: needle (diameter of 1.5 - 3 mm) or cutter (diameter 25 mm). Adjustable work speed up to 6.000 rpm.
Adjustment of presser foot lift above the fabric surface	Prevents shifting of upper fabric layers. This function is used with knits, delicate fabrics, and impermeable materials such as faux leather. Features a large presser foot contact surface.
Adjustable suction power	7-level
Suction turbine motor	Power 15 kW, smooth regulation of the suction power, maximum pressure of 160 mbar. Stable level of suctioning power provides high quality cutting. The turbine has a function of preventing the pressure drop while cutting
Sealing foil (membrane)	Reduces pressure loss, reduces noise, prevents the increase in power consumption after cutting layers
Maximum lay height	5 cm when compressed (approx. 8-15 cm of freely laid material, depending on thickness and structure)
Pressure	5 bar (0.5 MPa), requires a compressor with a minimum capacity of 140 l/min.
Operator position	On the right side. It is possible to order the cutter with the left operator position

CUTTERS	Takatori TAC - 175TBR	Takatori TAC-178TBR	Takatori TAC-7805TBR	Takatori TAC-7808TBR
Transport tables	170 x 200 cm	170 x 200 cm	200 x 200 cm	200 x 200 cm
Layer thickness after compressing	5 cm	7,1 cm	5 cm	7,1 cm
Length of receiving table	210 cm	210 cm	210 cm	210 cm
Speed of working blade	4 500 rpm	4 500 rpm	4 500 rpm	4 500 rpm
Cutting speed	to 60 m/min.	to 60 m/min.	to 60 m/min.	to 60 m/min.
Power supply	400 V / 50 Hz	400 V / 50 Hz	400 V / 50 Hz	400 V / 50 Hz
Maximum power consumption	25 kW	25 kW	25 kW	25 kW
Maximum turbine power	16 kW	16 kW	16 kW	16 kW
Pressure	5 bar	5 bar	5 bar	5 bar
Blade	1.6 x 8 mm	2 x 8 mm	1.6 x 8 mm	2 x 8 mm
Blade - optional	1.6 x 6 mm	–	1.6 x 6 mm	–
Drill	fi 2mm	fi 2mm	fi 2mm	fi 2mm
Needle drill - optional	fi 1.5 -3 mm	fi 1.5 - 3 mm	fi 1.5 - 3 mm	fi 1.5 - 3 mm
Adjustable suction power	7 - level	7 - level	7 - level	7 - level
Automatic pressure stabilisation	✓	✓	✓	✓
Suction turbine motor	15 kW	15 kW	15 kW	15 kW
Moving & cutting function	✓	✓	✓	✓
Cutting Advisor Software	✓	✓	✓	✓
Super Cut Software	✓	✓	✓	✓
Team Viewer	✓	✓	✓	✓
Blade cooling mechanism	✓	✓	✓	✓
Blade stabilisation mechanism in 3 planes	✓	✓	✓	✓
Sealing membrane - foil	✓	✓	✓	✓
Operator's position	✓	✓	✓	✓
Works with txt files	✓	✓	✓	✓
Weight	2 450	2 450	2 750	2 750



| Cutter head



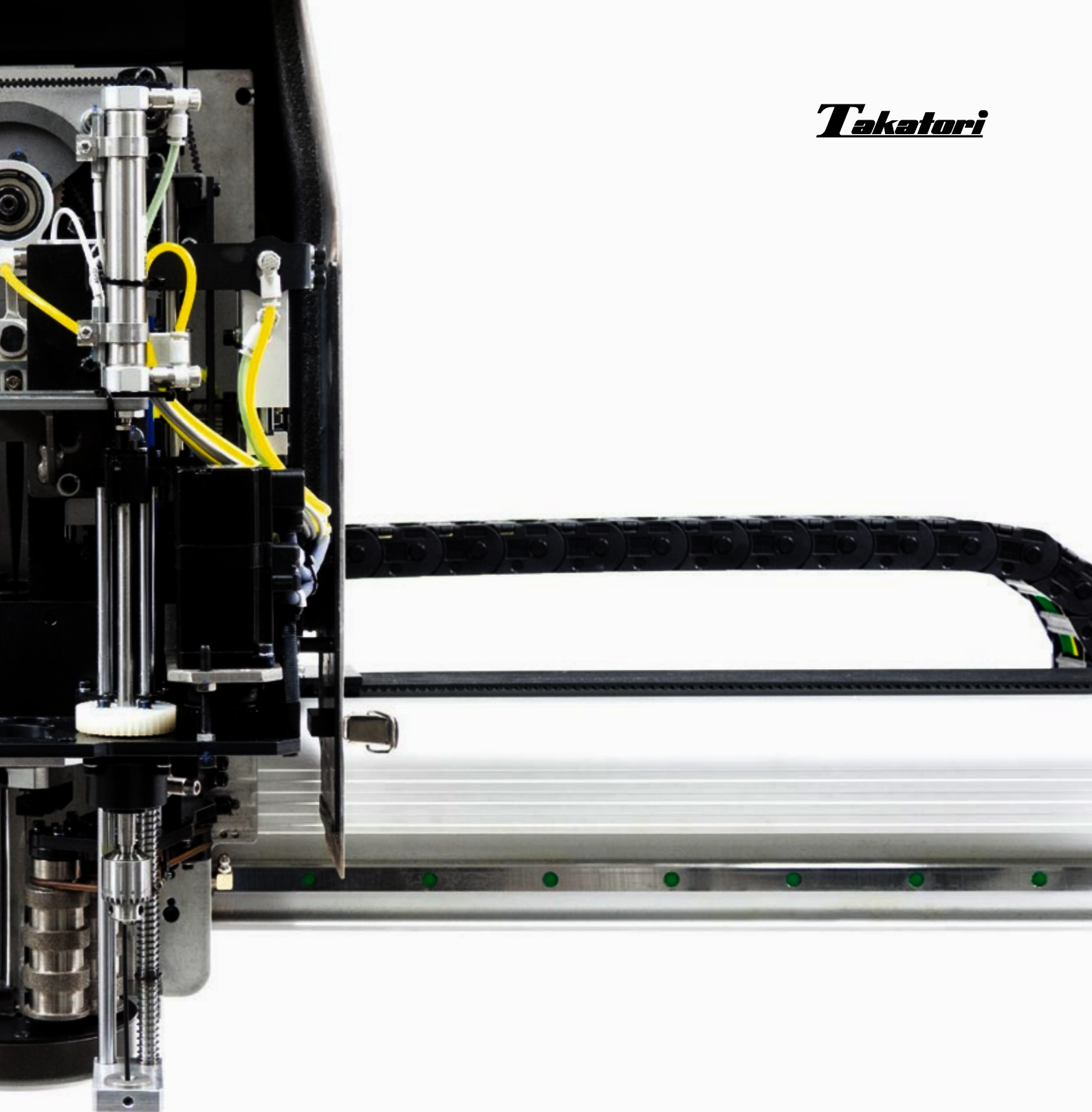
Innovative drive system

Minimizes vibrations, ensures exceptionally stable and precise operation of the device



Intelligent Piston Sensors

They ensure user safety, optimize performance, and provide continuous monitoring of the cutter's operation



Express Sharpening System

Double-sided knife sharpening takes just 0.5 seconds, ensuring speed and exceptional precision



Multifunctional Intelligent Foot

The four-function foot allows cutting of materials that cannot be vacuum-held—only the blade comes into contact with the fabric, ensuring maximum efficiency and material protection

| Spreading Machines

KP-190-S Oshima + Table 12M SET

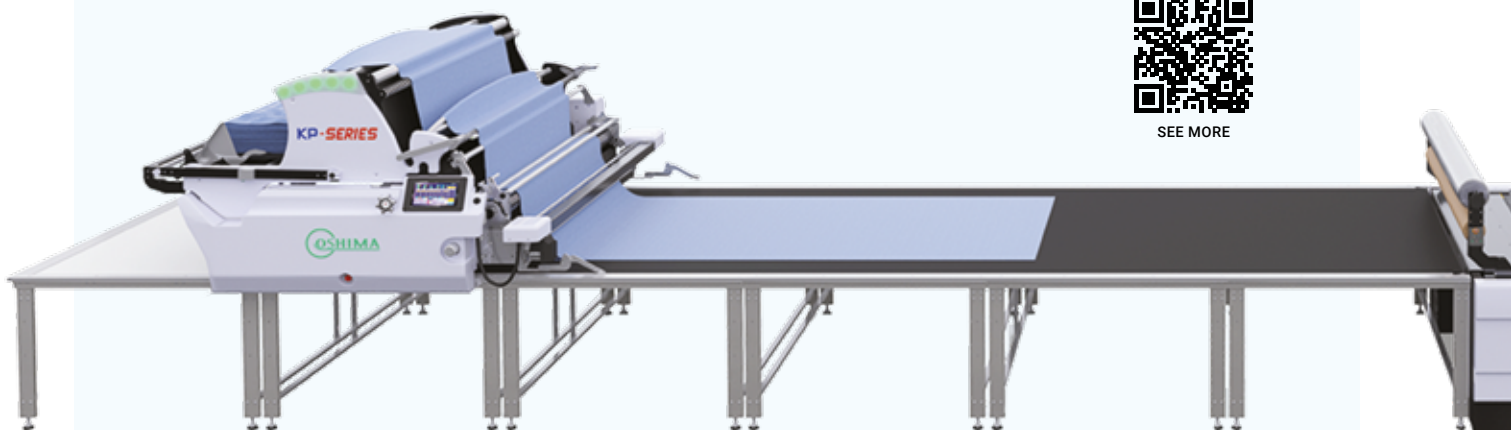
Automatic Spreading Machine with Tension-Free Fabric and Knit Laying System

Equipped with a 12-meter table (10 segments of 1.2 m each) featuring an air-blowing function on all segments—except for the first and last. Table width: 2.13 m.

It enables convenient spreading of materials both from rolls and in “Z” fold, without tension or distortion. As standard, it offers various operating modes: face-up or face-down spreading, with edge trimming, or in zigzag layout (without trimming), face-to-face.



SEE MORE



Special system of dynamic control of the material feeding without tension (important when arranging knitted fabrics)

Easy and safe speed **regulation of the trolley**, control of its acceleration and deceleration in extreme positions

Arch mechanism that allows flexible materials to unfold perfectly

Automatic edge alignment when unfolding and stacking

Adjustable speed and path of the material cutter

| ADVANTAGES

- ✓ Real-time monitoring of the production process
- ✓ Ability to update and enter data during work
- ✓ Reliable for fabrics and knitted fabrics
- ✓ Intuitive, multilingual and easy-to-use interface
- ✓ Easy to implement for the operator
- ✓ Simple installation and quick implementation into production
- ✓ Low maintenance costs
- ✓ Possibility of integration with other cutting devices
- ✓ Touch screen (tablet with Windows)

| NEW

Thanks to replacing the touch panel with a Windows-based tablet, we have gained enhanced information management capabilities that simplify production execution and monitoring. We can now control the production process in real time and respond immediately by adjusting the machine's operation—allowing us to avoid material waste during roll changes and minimize overlaps during those transitions.

The feeding roll has been divided into 8 sections. Their differentiation allows for even distribution of the material. The automation is controlled via a user-friendly touchscreen display. The device is equipped as standard with a movable platform for the operator.

PARAMETERS

OSHIMA

Automatic spreading machine	KP-190-S OSHIMA	KP-210-S OSHIMA	KP-220-S OSHIMA
Lay height (one way)	220 mm	220 mm	220 mm
Lay height face to face	150 mm	150 mm	150 mm
Max. weight of material roll	190 cm	210 cm	220 cm
Max. diameter of material roll	60 kg	60 kg	60 kg
Maximum laying speed	45 cm	45 cm	45 cm
Speed	86 m/min.	86 m/min.	86 m/min.
Voltage	1 kW	1 kW	1 kW
Feeding Roll	230 V/50Hz	230 V	230 V
Arc mechanism	✓	✓	✓
Touch screen	✓	✓	✓
Position of operator	right	right	right
Riding platform for operator	✓	✓	✓
Weight of the device	340 kg	360 kg	380 kg

TRANSPORT TABLES

Transport tables	SST-2136 OSHIMA	SST-2138 OSHIMA	SST-21310 OSHIMA
Total table length	7,2 m	9,2 m	11,2 m
Working length	6 m	8 m	10 m
Adjustable speed	max 60 m/min.	max 60 m/min.	max 60 m/min.
Adjustable height	86 - 96 cm	86 - 96 cm	86 - 96 cm
Table width	213 cm	213 cm	213 cm
Max. width of material	183 cm	183 cm	183 cm
Motor power	750 W	750 W	1100 W
Voltage	230 V	230 V	230 V
Compatible with fabric spreading machine	KP / K9 / K5 190	KP / K9 / K5 190	KP / K9 / K5 190
Compatible with cutter	✓	✓	✓
Conveyor belt made of durable PVC	✓	✓	✓
Emergency STOP button	✓	✓	✓
Bidirectional operation range of the conveyor belt	✓	✓	✓
Weight of the device	935 kg	1 150 kg	1 320 kg

Tables with air-blowing function	TABLE K9/KP/J3-190 OSHIMA	TABLE K9/KP/J3-210 OSHIMA	TABLE K9/KP/J3-220 OSHIMA
Total table length – standard: 10 segments × 1.2 m*	12 m	12 m	12 m
Working length	10,6 m	10,6 m	10,6 m
Table width	2,13 m	2,33 m	2,43 m
Adjustable height	79 - 90 cm	79 - 90 cm	79 - 90 cm
Increased tabletop hardness	✓	✓	✓
Voltage	380 V	380 V	380 V
Weight of the device	950 kg	990 kg	1 050 kg

J3-190B Oshima + Table 12M SET

The J3-190B + TABLE 12M SET spreading machine is designed for laying non-woven and technical fabrics. It features a material cradle and an air-blow table. It handles materials up to 1900 mm in width, and the cradle can support very heavy fabric rolls – up to 200 kg and 800 mm in diameter. The machine offers a maximum operating speed of 95 m/min, ensuring high efficiency in demanding production environments. A user-friendly ground-level material loading system makes it easier to work with heavy and technical fabrics.

This model is especially recommended for the production of specialized garments and personal protective equipment (PPE), such as isolation gowns, medical masks, and other products made from technical materials.



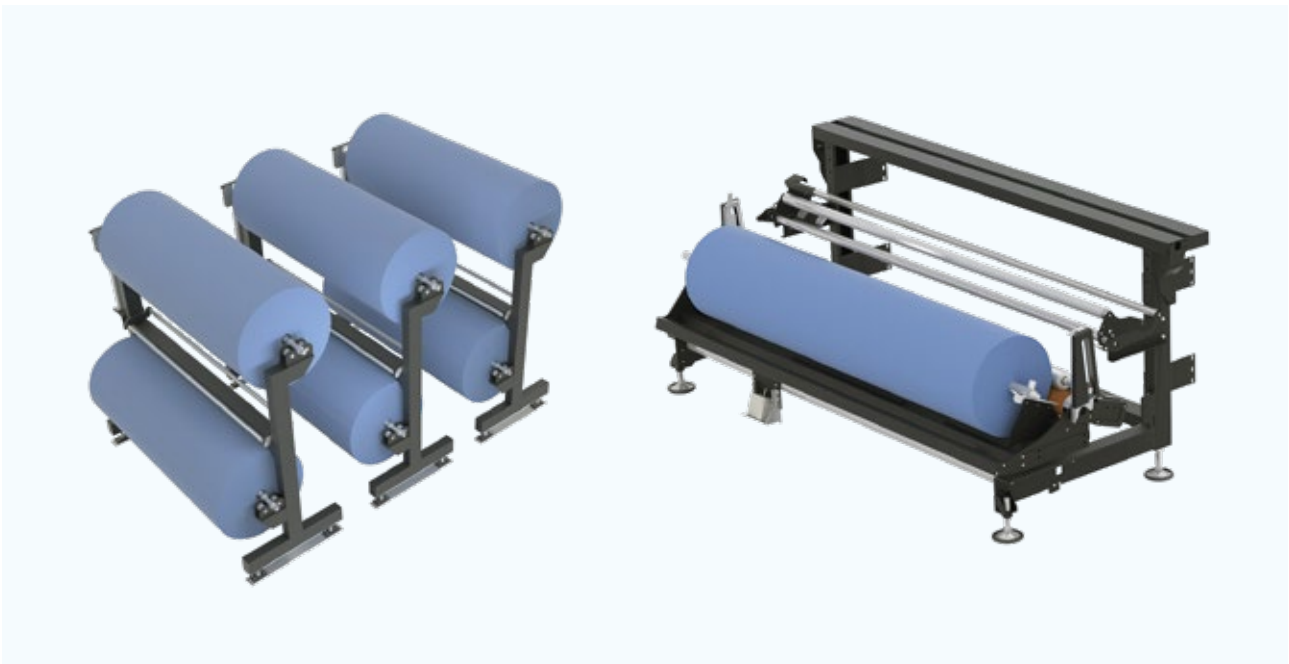
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Voltage	220 V
Power of the spreading machine	1 KW
Table air-blow power	2.2 KW
Laying height	160 mm
Maximum laying speed	95 m/min
Max. diameter of material roll	800 mm
Max. weight of material roll	200 kg
Max. width of material	190 cm
Edge cutter	✓
Gripping device	✓
Includes table	12 meters in length (10 segments of 1.2 m each) with air-blow system. Table width: 2.13 m
Fabric cradle	✓

| HIGH-PERFORMANCE SPREADING

This model is equipped with a functional material cradle for handling heavy rolls with stability and precision. The unit includes a 12-meter table (composed of 10 segments, each 1.2 meters long) with an air-blow system for frictionless material handling. The table width is 2.13 meters, accommodating wide-format fabrics commonly used in technical and protective garment production.



Max. weight of material roll	80 cm
Max. weight of material roll	200 kg
Max. width of material	190 cm

| Fabric relaxation

Fabric relaxation unit, max. material width: 88" / 223 cm

UW2-L Oshima



SEE MORE



The device is designed to eliminate tension in knitted fabrics.

It allows the material to be unrolled from a roll and laid out tension-free on a table, giving the fibers time to return to their original, natural dimensions before further processing.

This process prevents fabric deformation and ensures dimensional stability during spreading and cutting.

| HD 8 Series – Unison Feed

HD *texi*®

Texi HD 8 – Unison Feed Machines with High Presser System

The Texi HD 8-26 and Texi HD 8-32 are professional industrial lockstitch machines designed for medium and heavy materials – ideal for manufacturers of upholstery, leather goods, etc.

These machines feature a unison feed system (bottom feed, needle feed, and walking foot), ensuring smooth and even fabric movement without puckering. Equipped with automatic functions such as thread trimming, backtacking, and presser foot lifting (up to 20 mm), the machines enable efficient and comfortable operation.

The High Presser (HP) system allows easy adjustment of walking foot height, facilitating multi-layer sewing.

Additional features include a large hook and the ability to sew with a stitch length of up to 9 mm, boosting productivity. Texi HD 8 machines also offer settings for both fixed and temporary stitch length, with quick switching between the two for optimal workflow.





Bobbin 26 mm | 32 mm



SEE MORE

HIT



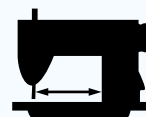
MODEL	TEXI HD 8-32	TEXI HD 8-26
High presser system		✓
Working area Clearance		33.5 cm
Automatic thread cutter		✓
Automatic bartacking		✓
Automatic presser foot lift		✓
Automatic needle positioning		✓
Type of feed	unison feed: bottom, needle and walking foot	
Needle system	134 - 35	
Max. stitch length	9 mm (expandable to 12 mm)	
Presser foot lift height	20 mm	
LED work area lighting	✓ (5 - step adjustment)	
Type of sewn fabric	medium to very heavy	
Hook/Bobbin size	32 mm	26 mm
Max. sewing speed	3 000 stitches/min	
AC Servo motor power 230 V	750 W	
Additional thread tensioning		✓
Two optional stitch lengths		✓
Central lubrication circuit		✓
Compressed air required		✓

| RAM Series upholstery lockstitch machines

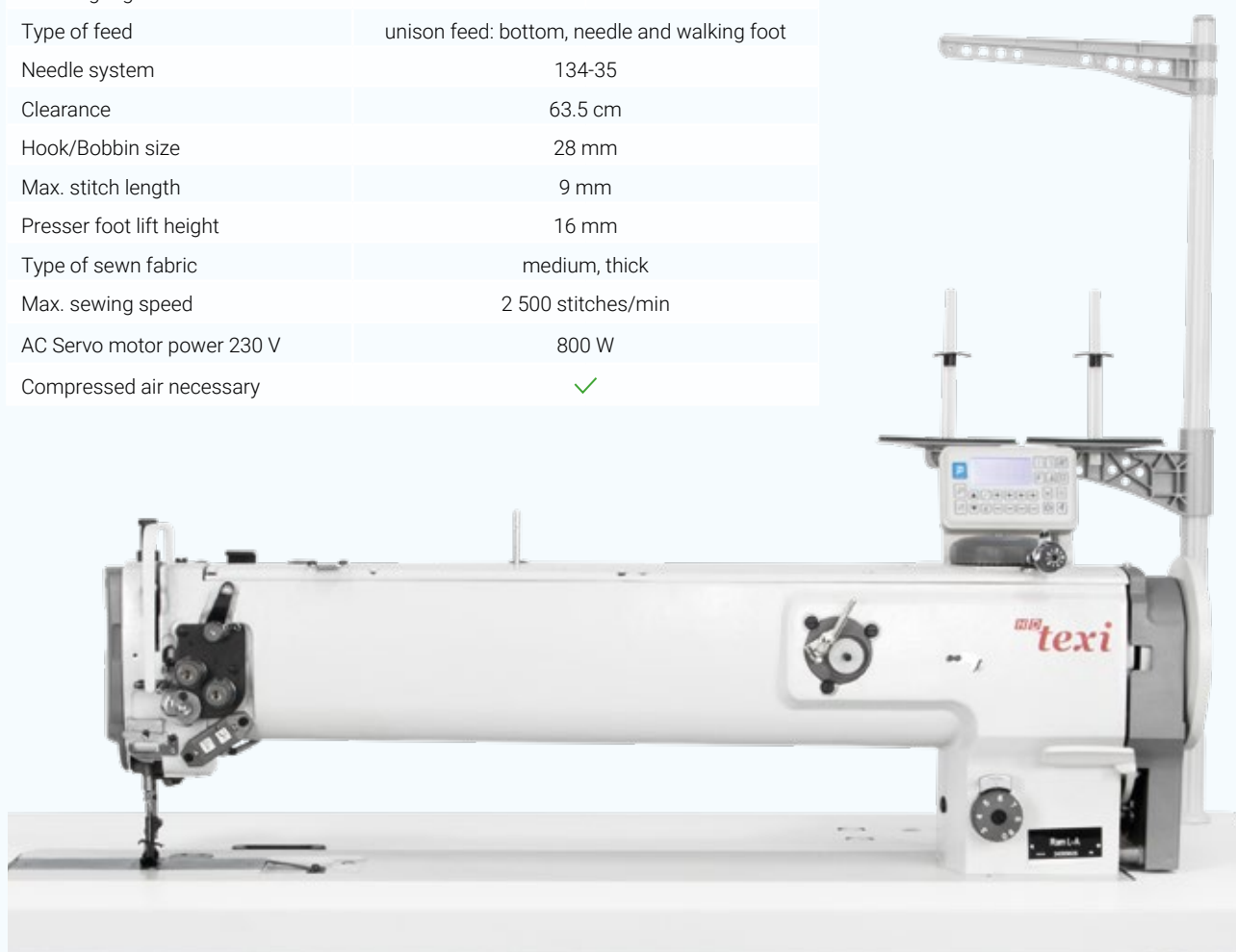
HD *texi*®

Specialised machines designed for leatherworkers and upholsterers. The Texi RAM series is built for heavy-duty sewing, equipped with a unison feed system (triple transport) to ensure superior fabric handling during stitching. The Texi RAM line includes a range of specialized machines with features that facilitate and enhance the sewing of leather, coated fabrics, upholstery materials, and technical textiles.

MODEL	TEXI RAM L-A	TEXI RAM TN-L-A
Automatic thread cutter		✓
Automatic bartacking		✓
Automatic presser foot lift		✓
Automatic needle positioning		✓
Number of needles	1	2
Needle gauge	–	12 mm
Type of feed	unison feed: bottom, needle and walking foot	
Needle system	134-35	
Clearance	63.5 cm	
Hook/Bobbin size	28 mm	
Max. stitch length	9 mm	
Presser foot lift height	16 mm	
Type of sewn fabric	medium, thick	
Max. sewing speed	2 500 stitches/min	
AC Servo motor power 230 V	800 W	
Compressed air necessary		✓



WORKING AREA 63,5 cm



Texi Ram L-A

Automatic long arm lockstitch machine



SEE MORE

Texi Ram TN-L-A

Automatic twin needle long arm lockstitch machine



SEE MORE



Texi Ram

Single-needle for sewing heavy materials with unison feed



SEE MORE

Texi Ram A

Automatic single-needle lockstitch for sewing heavy materials with unison feed



SEE MORE



MODEL	TEXI RAM	TEXI RAM A	TEXI RAM TN	TEXI RAM B-T	TEXI RAM R-A
Automatic thread cutter	–	✓	–	–	✓
Automatic bartacking	–	✓	–	–	✓
Automatic presser foot lift	–	✓	–	–	✓
Automatic needle positioning			✓		
Number of needles	1	1	2	1	1
Needle gauge	–	–	12 mm	–	–
Type of feed	unison feed: bottom, needle and walking foot				
Needle system	134 - 35				
Clearance	25.5 cm	33.5 cm	25.5 cm	25.5 cm	25.5 cm
Hook/Bobbin size	28 mm				
Max. stitch length	9 mm				
Presser foot lift height	16 mm				
Type of sewn fabric	medium, thick				
Max. sewing speed stitches/min.	2 500	2 200	2 000	2 000	2 000
AC Servo motor power 230 V	800 W				
Compressed air necessary	–	✓	–	–	✓
Edge trimmer	–	–	–	✓	–





Texi Ram B-T

Single needle lockstitch machine with binder, edge trimmer



SEE MORE



Texi Ram R-A

Single needle lockstitch machine with binder, edge trimmer



SEE MORE



Auto

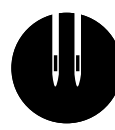


Texi Ram TN

2-needle lockstitch machine



SEE MORE



| Cylinder lockstitch machines

MODEL	TEXI RAM C	TEXI RAM C-A
Automatic thread cutter	–	✓
Automatic bartacking	–	✓
Automatic presser foot lift	–	✓
Automatic needle positioning		✓
Type of feed	unison feed: bottom, needle and walking foot	
Needle system	134 - 35	
Clearance	25.5 cm	
Max. stitch length	9 mm	
Presser foot lift height	16 mm	
Type of sewn fabric	medium, thick	
Max. sewing speed	2 000 stitches/min	
AC Servo motor power 230 V	800 W	
Hook/Bobbin size	26 mm	
Compressed air necessary	✓	



Texi Ram C

Cylinder-bed lockstitch machine



SEE MORE



Texi Ram C-A

Automatic cylinder-bed lockstitch machine



SEE MORE



Auto

| Post-bed lockstitch sewing machine

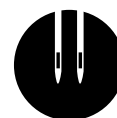
texi



SEE MORE

Texi Ram TN-P

2-needle post-bed lockstitch sewing machine



SEE MORE

Texi Ram TN-P-A

Automatic 2-needle post-bed lockstitch sewing machine

MODEL	TEXI RAM TN-P	TEXI RAM TN-P-A	TEXI POST DD
Automatic thread cutter	–	✓	✓
Automatic bartacking	–	✓	✓
Automatic presser foot lift	–	✓	✓
Automatic needle positioning		✓	✓
Two needles		✓	–
Type of feed	unison feed: bottom, needle and walking foot		top and bottom roller
Needle system	134 - 35		135 x 5
Post height	16 cm		17 cm
Hook/Bobbin size	26 mm		21 mm
Max. stitch length	9 mm		4,5 mm
Presser foot lift height	16 mm		8 mm
LED work area lighting			✓
Type of sewn fabric	medium, thick		
Max. sewing speed	2 000 stitches/min		3 000 stitches/min
AC Servo motor power 230 V	800 W		750 W
Clearance	35,5 cm		25,5 cm
Compressed air necessary	✓		–



Texi Post DD

1-needle post-bed mechatronic lockstitch machine with bottom, needle and upper roller feed



SEE MORE



| Nova series upholstery lockstitch machines

texi®

Nova series – automatic lockstitch machines for sewing upholstery and leather. The machines in the Texi Nova range have been designed with industrial work in mind. The fully automatic Texi Nova machines are equipped with a unison feed - bottom, needle and walking foot, a powerful stepper motor and a large easy-to-read touch screen – for convenient operation.



Texi Nova 2609

Automatic single needle upholstery lockstitch machine.
Large 26 mm bobbin, 9 mm stitch.



Bobbin 26 mm



SEE MORE

MODEL	TEXI NOVA 2609	TEXI NOVA 3212	TEXI NOVA TN 3212	TEXI NOVA P-OS 3212
High presser system			✓	
Automatic thread cutter	✓	✓	✓	–
Automatic bartacking			✓	
Automatic presser foot lift			✓	
Automatic needle positioning			✓	
Two needles	–	–	✓	✓
Needle gauge	–	–	12 mm	8 mm
Type of feed	unison feed: bottom, needle and walking foot			
Needle system	134 - 35			
Hook/Bobbin size	26 mm	32 mm	32 mm	32 mm
Presser foot lift height	16 mm			
Clearance	35.1 cm	35.1 cm	35.1 cm	35.5 cm
Max. stitch length	9 mm	12 mm	12 mm	12 mm
LED work area lighting	✓			
Type of sewn fabric	medium, thick	thick, very thick		thick
Max. sewing speed	3 400 stitches/min			
AC Servo motor power 230 V	800 W			



Texi Nova TN 3212

Automatic two-needle
upholstery lockstitch machine



SEE MORE

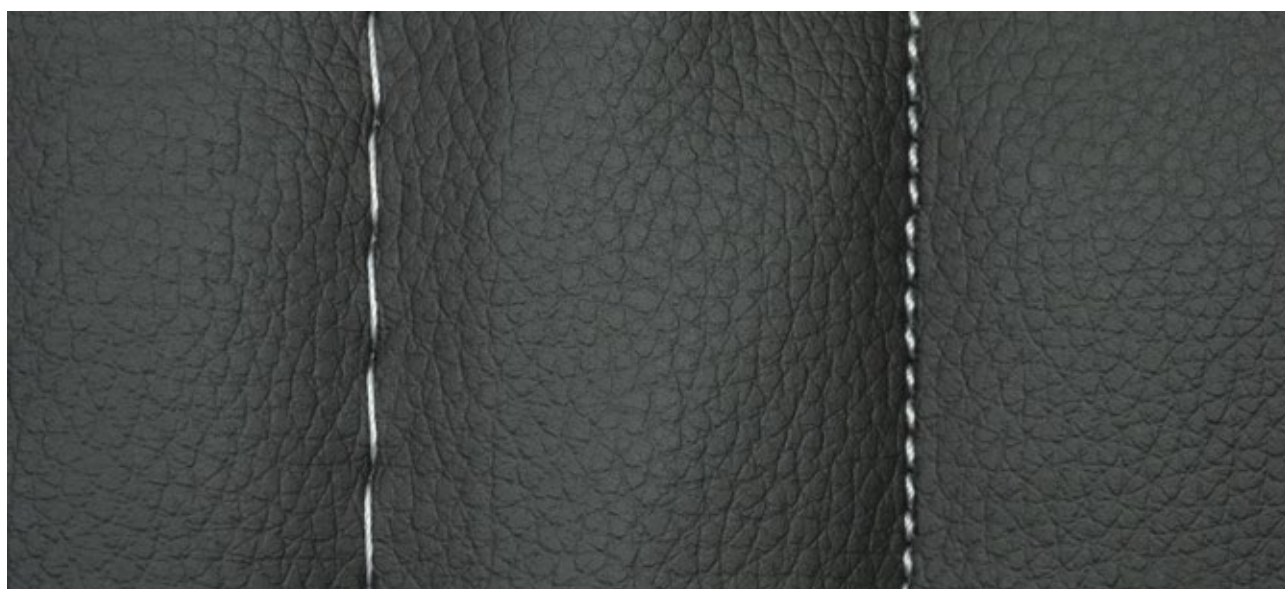


Texi Nova 3212

Automatic single needle
upholstery lockstitch machine



SEE MORE



Texi Nova P-OS 3212

Automatic two-needle post-bed machine with decorative stitch



32 mm



SEE MORE



| Walker Series walking foot transport

Texi Walker – upholstery and leather lockstitch machines for sewing thick materials. Machines from the Texi Walker series with compound feed - bottom, walking foot and a large hook with increased capacity allow more efficient sewing of difficult materials and leathers.





SEE MORE

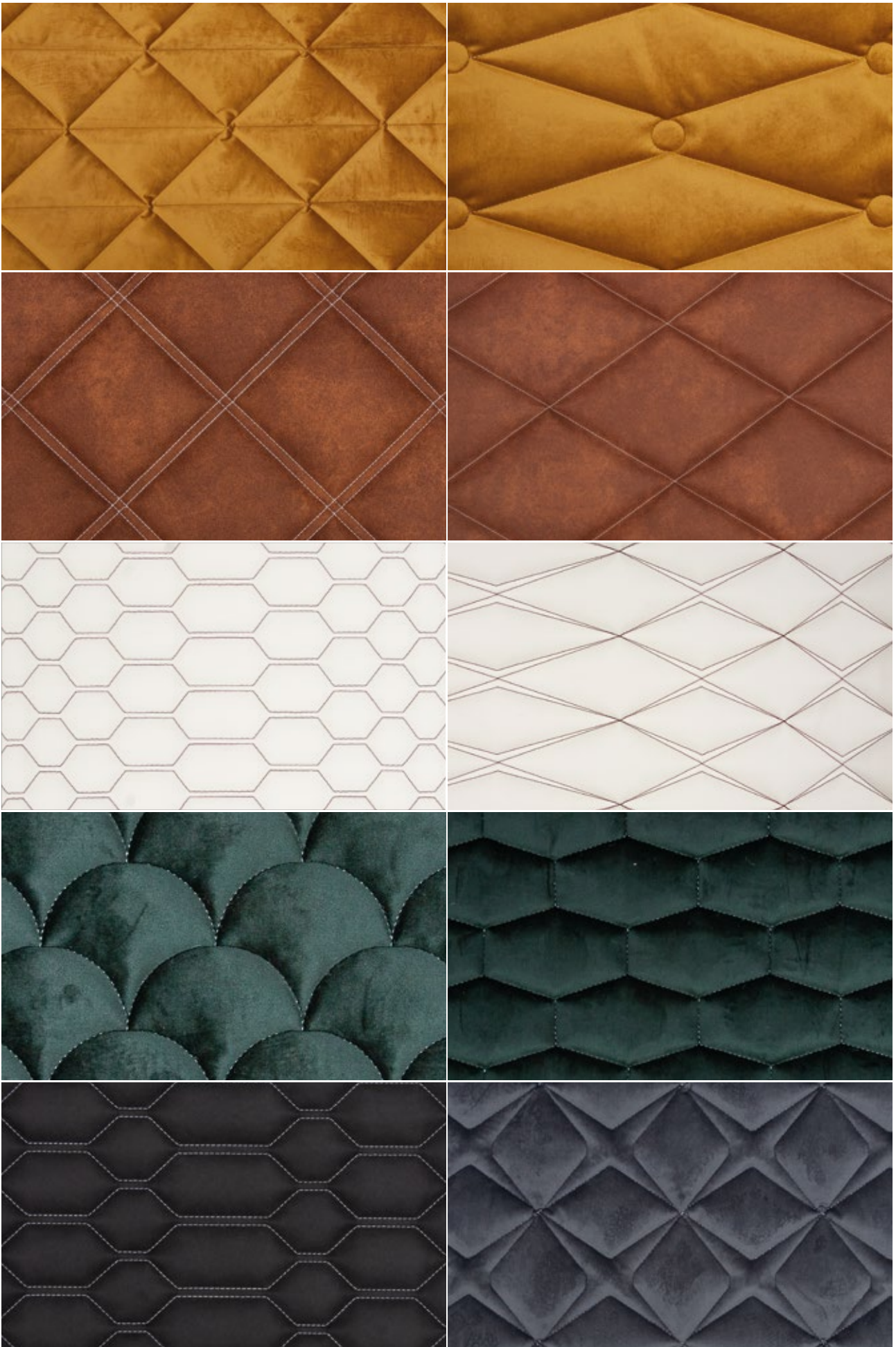


Texi Walker WF AUT



Auto

MODEL	TEXI WALKER WF SERVO	TEXI WALKER WF AUT
Automatic thread cutter	–	✓
Automatic bartacking	–	✓
Starting stitch controller	–	✓
Automatic presser foot lift	–	✓
Automatic needle positioning		✓
Type of feed	double, bottom and walking foot	
Needle system	135 x 17	135 x 17
Max. stitch length	8 mm	
Clearance	33.5 cm	
Presser foot lift height	16 mm	
LED work area lighting	✓	
Type of sewn fabric	medium, thick	
Max. sewing speed	2 000 stitches/min.	
Engine power	750 W	



| M3 Series automatic sewing machines for programmable patterns with large working area

ZOJE
ZOJE SEWING MACHINE



WORKING AREA

ZOJE ZJ-M3-S500-SF-V2 SET

= 1 000 x 500 mm

ZOJE ZJ-M3-S500-SF-LK2-V2 SET

= 800 x 500 mm



SEE MORE



Overview photo

PARAMETERS



MODEL	ZOJE ZJ-M3-S500-SF-V2 SET	ZOJE ZJ-M3-S500-SF-LK2-V2 SET
Type of sewn fabric	light, medium, thick	
Working area	1 000 x 500 mm	800 x 500 mm
Hook/Bobbin size	23 mm	
Max. thread thickness	40	
Automatic thread cutter	✓	
Thread breakage sensor	✓	
Touch panel	✓	
Max. sewing speed	3 200 stitches/min.	
Presser foot lift height	16 mm	
Max. stitch length	12.7 mm	
Needle system	135 x 5	
Power supply	230 V	
Kit	complete	
Engine power	550 W	
Laser power	no laser	120 W
Laser type	no laser	CO ₂
Thread wiper	✓	
Starting stitch controller	✓	
LED work area lighting	✓	
Compressed air necessary	✓	

Lockstitch machine with touch panel allowing editing and stitching of repetitive patterns. It performs well in the production of footwear, leather goods (wallets, bags), baby trolleys, pillows, overalls or jeans. Allows programming and sewing in zips or sewing on trouser pockets. Version with CO₂ laser, allowing to cut out finished parts. Ideal for making elements of the MOLLE system (Modular Lightweight Load-bearing Equipment), i.e. a modular system for carrying personal equipment of the Armed Forces, as well as for sewing organisers and tool kits.

Automatic functions:

foot lifting, thread cutting, thread breakage sensor, thread wiper and safety switch.

| M6 Series



Overview photo

WORKING AREA

ZOJE ZJ-M6-S900H-SF-V3 SET
= 1 300 x 900 mm

ZOJE ZJ-M6-S900H-SF-V3 200x90 SET
= 2 000 x 900 mm

| PARAMETERS

MODEL	ZOJE ZJ-M6-S900H-SF-V3 SET	ZOJE ZJ-M6-S900H-SF-V3 200x90 SET	 ZJ-M6-S900H-SF-LK2-V3 SET	 ZJ-M6-S900H-SF-LK2-V3 200x90 SET
Type of sewn fabric	light, medium, thick			
Working area	1 300 x 900 mm	2 000 x 900 mm	1 300 x 900 mm	2 000 x 900 mm
Hook/Bobbin size	26 mm			
Max. thread thickness	40			
Automatic thread cutter	✓			
Thread breakage sensor	✓			
Touch panel	✓			
Max. sewing speed	3 000 stitches/min.			
Presser foot lift height	16 mm			
Max. stitch length	12.7 mm			
Needle system	135 x 5			
Power supply	230 V			
Kit	complete			
Engine power	550 W			
Laser power	–	–	130 W	130 W
Laser type	–	–	CO ₂	CO ₂
Thread wiper	✓			
Starting stitch controller	✓			
LED work area lighting	✓			
Compressed air necessary	✓			



SEE MORE

ZOJE
ZOJE SEWING MACHINE



Overview photo

WORKING AREA

ZOJE ZJ-M6-S900H-SF-LK2-V3 SET
= 1 300 x 900 mm



ZOJE ZJ-M6-S900H-SF-LK2-V3 200x90 SET
= 2 000 x 900 mm



Multifunctional automatic machine for the garment and textile industry. For use in many production processes from sewing in zips to sewing trouser pockets, patches, sewing on belts and Velcro. The lockstitch machine will suit all applications where the production cycle consists of repetitive processes. Suitable for the production of quilted jackets or upholstery elements, including car upholstery. Templates/patterns can be adapted to any item. PC software included. Machine available with laser cutting option.

Automatic functions: thread trimmer and pneumatic thread wiper, starting stitch controller, safety switch and thread breakage sensor.

| Automatic sewing machines for programmable patterns with large working area and rotary head

ZOJE
ZOJE SEWING MACHINE

M7 Series



WORKING AREA

ZOJE ZJ-M7-S900H-SF-V2 SET

= 1 300 x 900 mm

ZOJE ZJ-M7-S900H-SF-V2 200x90 SET

= 2 000 x 900 mm



SEE MORE

| PARAMETERS

MODEL	ZOJE ZJ-M7-S900H-SF-V2 SET	ZOJE ZJ-M7-S900H-SF-V2 200x90 SET
Type of sewn fabric	medium, thick	
Working area	1 300 x 900 mm	2 000 x 900 mm
Hook/Bobbin size	26 mm	
Max. thread thickness	40	
Automatic thread cutter	✓	
Thread breakage sensor	✓	
Touch panel	✓	
Max. sewing speed	3 000 stitches/min.	
Presser foot lift height	16 mm	
Max. stitch length	12.7 mm	
Needle system	135 x 5	
Power supply	230 V	
Kit	complete	
Rotary head 360°	✓	
Engine power	550 W	
Thread wiper	✓	
Starting stitch controller	✓	
LED work area lighting	✓	
Compressed air necessary	✓	

Automatic sewing machine for sewing medium and heavy fabrics with a 360° rotating head and a hook mechanism - positioned in accordance with the sewing direction. The application of such a solution causes that the machine precisely arranges the stitch regardless of the sewing direction and eliminates the risk of skipping the stitch. The machine is invaluable in the production of quilted jackets and coats, where precise and durable sewing is of key importance for the quality and durability of clothes. It will be perfect in the production for the automotive and furniture upholstery industry.

Thanks to the possibility of adjusting the template to each element, this advanced machine enables precise upholstery finishing, taking into account curves, corners and non-standard shapes occurring in various models of cars. It ensures sewing durable and aesthetic connections on heavy materials with various types of curves or angles.

Automatic functions: thread trimming, starting stitch controller, thread breakage sensor.

Texi Free 360



Texi Free 360 automatic sewing machine with a precise liftable rotating sewing head and three independent drives: head, hook and frame. The use of such a solution guarantees precise stitch placement regardless of the sewing direction and eliminates the risk of skipping the stitch. For perfect stitches on thick and difficult materials.

Automatic functions: bartacking, thread cutting, thread catcher, broken thread sensor, foot lift.

WORKING AREA

TEXI FREE 360 LF 150X90 SET
= 1 500 x 900 mm

TEXI FREE 360 XLF 250X130 SET
= 2 500 x 1 300 mm

TEXI FREE 360 XXL 250X150 SET
= 2 500 x 1 500 mm



SEE MORE



360°

Rotating head

Overview photo

PARAMETERS

MODEL	FREE 360 LF 150X90 SET	FREE 360 XLF 250X130 SET	FREE 360 XXL 250X150 SET
Type of sewn fabric	heavy and difficult		
Working area	1 500 x 900 mm	2 500 x 1300 mm	2 500 x 1500 mm
Hook/Bobbin size	26 mm		
Max. thread thickness	20		
Lifting the head		50 mm	
Automatic thread cutting		✓	
Thread breakage sensor		✓	
Touch panel		✓	
LED work area lighting		✓	
Max. sewing speed	3 000 stitches/min.		
Presser foot lift height	22 mm		
Max. stitch length	12.7 mm		
Needle system	135 x 17		
Power supply	230 V		
Rotary head 360°		✓	
Engine power	750 W		
Compressed air necessary		✓	



2 500 x 1
Largest work area on the

500 mm

the market Texi Free 360



| M8 Series with rotary needle bar



WORKING AREA

ZOJE ZJ-M8-S900H-SF-V2 SET
= 1 300 x 900 mm

ZOJE ZJ-M8-S900H-SF-V2 200x90 SET
= 2 000 x 900 mm

| PARAMETERS

			 LASER	 LASER
MODEL	ZJ-M8-S900H-SF-V2 SET	ZJ-M8-S900H-SF-V2 200x90 SET	ZOJE ZJ-M8-S900H-SF-LK2-V2 SET	ZOJE ZJ-M8-S900H-SF-LK2-V2 200x90 SET
Type of sewn fabric	light, medium, thick			
Working area	1 300 x 900 mm	2 000 x 900 mm	1 300 x 900 mm	2 000 x 900 mm
Hook/Bobbin size	26 mm			
Max. thread thickness	40			
Automatic thread cutter	✓			
Thread breakage sensor	✓			
Touch panel	✓			
Max. sewing speed	3 000 stitches/min.			
Presser foot lift height	16 mm			
Max. stitch length	12.7 mm			
Needle system	135 x 5			
Power supply	230 V			
Kit	complete			
Engine power	550 W			
Laser power	no laser		130 W	
Laser type	no laser		CO ₂	
Thread wiper	✓			
Starting stitch controller	✓			
LED work area lighting	✓			
Compressed air necessary	✓			



SEE MORE

ZOJE
ZOJE SEWING MACHINE



WORKING AREA

ZOJE ZJ-M8-S900H-SF-LK2-V2 SET
= 1 300 x 900 mm



ZOJE ZJ-M8-S900H-SF-LK2-V2 200X90 SET
= 2 000 x 900 mm



Sewing machine for sewing programmable patterns with a large working area. Available in a variant with a CO₂ laser for cutting and engraving material and a 360° rotary needle bar. The rotary needle, which this model offers, allows you to maintain a perfect stitch when sewing multidirectionally. It is the ideal solution for car upholsterers or companies that work with leather. It will work great during demanding sewing with complex patterns containing curves. Equipped with an electronic system with an intuitive LCD panel that will allow you to create and operate hundreds of sewing patterns and give them individual parameters adapted to different materials. Reliable for sewing a wide range of fabrics and leathers from light to medium and thick.

Automatic functions: needle positioning, thread cutter, broken thread sensor, thread wiper, starting stitch controller.

| Multifunctional automatic machines

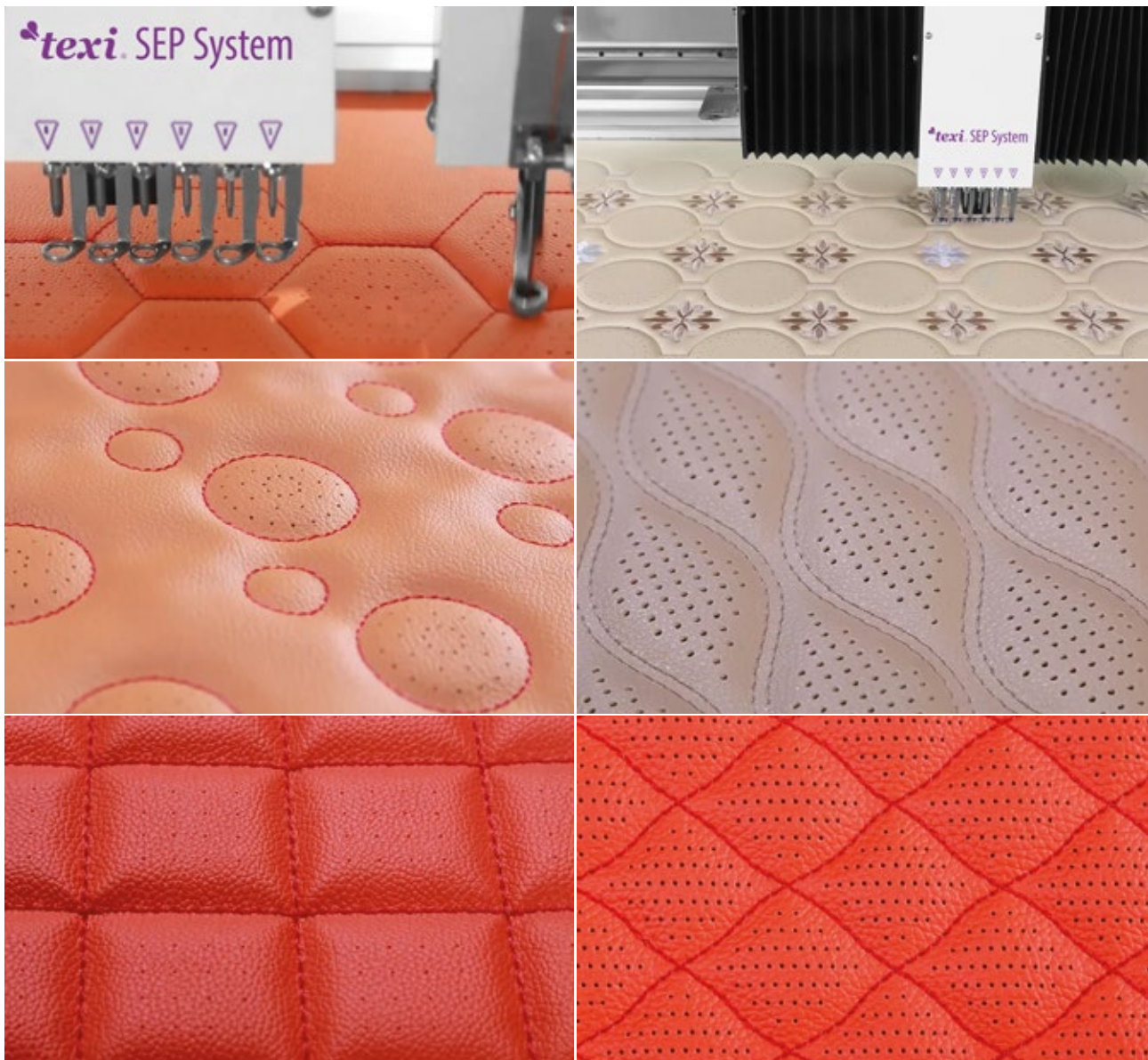


SEE MORE

The **TEXI SEP System** is an automatic, computer-controlled multifunctional machine for sewing, embroidering and perforating coated materials and leather. The machine offers comprehensive solutions for the furniture, garment, automotive, leather, composite, printing/advertising and technical textile industries. The machine consists of three static heads - a sewing head, an embroidery head and a perforating head. The effective working area measures 1200 x 800 mm and is illuminated by a LED lamp. The machine is equipped with a strong clamp to prevent the material from moving during operation. An automatic lubrication function ensures a constant supply of oil to key machine components. The TEXI SEP System has an industrial hoover that continuously sucks up residue material.

Automatic functions: thread cutting, broken thread sensor, automatic foot lift, bartacking, automatic change between sewing/embroidering/perforating.

| EXAMPLES





Overview photo

PARAMETERS

MODEL	TEXI SEP SYSTEM	TEXI SP SYSTEM	TEXI SP 360 SYSTEM
Working area		1 200 x 800 mm	
Hook/Bobbin size		26 mm	
Max. thread thickness		20	
Sewing		✓	
Sewing: number of needles		1	
Sewing: rotary head	–	–	360°
Sewing: lifting head		50 mm	
Max. sewing speed	1 000 stitches/min.	1 000 stitches/min.	1 200 stitches/min.
Presser foot lift height		18 mm	
Max. stitch length		12.7 mm	
Embroidering	✓	–	–
Embroidering: Number of needles	9	–	–
Max. embroidery speed	850 stitches/min.	–	–
Perforating		✓	
Perforating: number of knives		6	
Perforating: number of knives		0.8 mm, 1.0 mm, 1.2 mm, 1.5 mm, 2.0 mm, 2.5 mm	
Max. speed perforation		800 holes/min	
Automatic thread cutter		✓	
Thread breakage sensor		✓	
Touch panel		✓	
Power supply		230 V or 380 V	
Total power	5.5 kW	5.1 kW	4.5 - 4.8 kW
Starting stitch controller		✓	
LED work area lighting		✓	
Compressed air necessary		✓	

| Cutting and perforating machines

Texi SIRIUS-P 1390

CO₂ plotter for cutting and engraving. A laser device for cutting and marking fabrics, wood, plastic, plexiglass, rubber, glass and ceramics.



SEE MORE



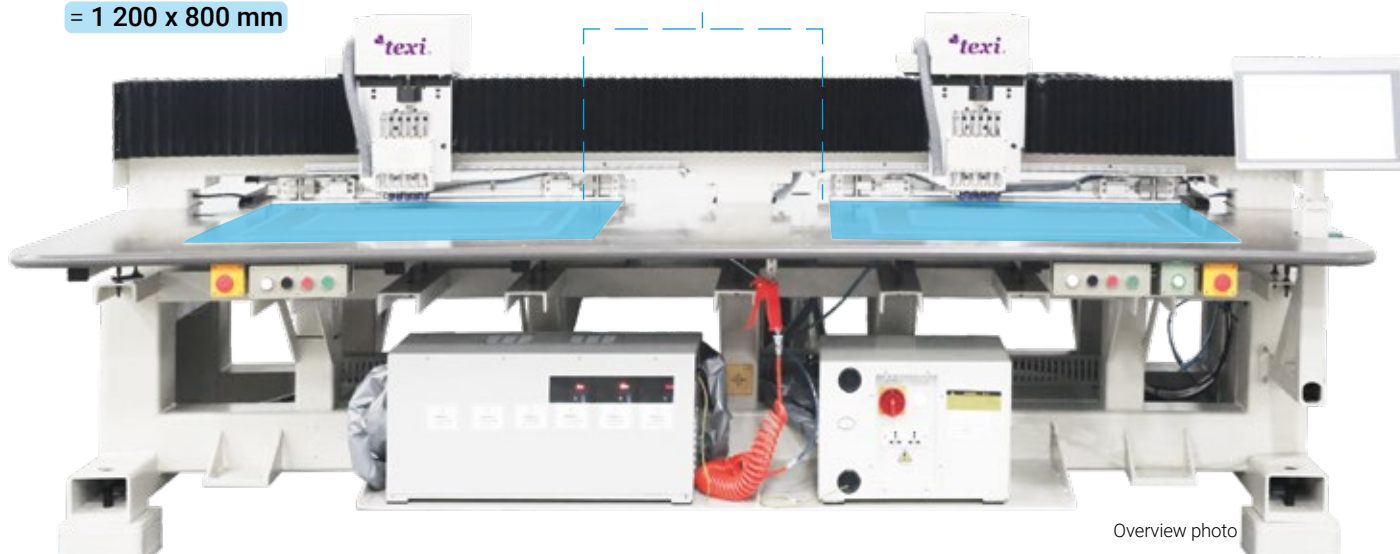
| PARAMETERS

MODEL	TEXI SIRIUS-P 1390
CO ₂ laser power	130 W
Working area	1300 x 900 mm
Standard lens	2"
Cutting speed	0 - 600 mm/sec
Engraving speed	0 - 1060 mm/sec
Positioning accuracy	+/- 0,05 mm
Cooling	water
Smoke extraction system	turbine
Table type	honeycomb and ribbed
Table height adjustment	electronic
Control panel Motors:	3" LCD panel AC SERVO
Supported image file formats	PLT, AI, DXF, DST, BMP, JPG
Additional options	Rotary attachment, 3" lens (for cutting thicker materials)

WORKING AREA

TEXI PERFO DUO
= 1 200 x 800 mm

texi®

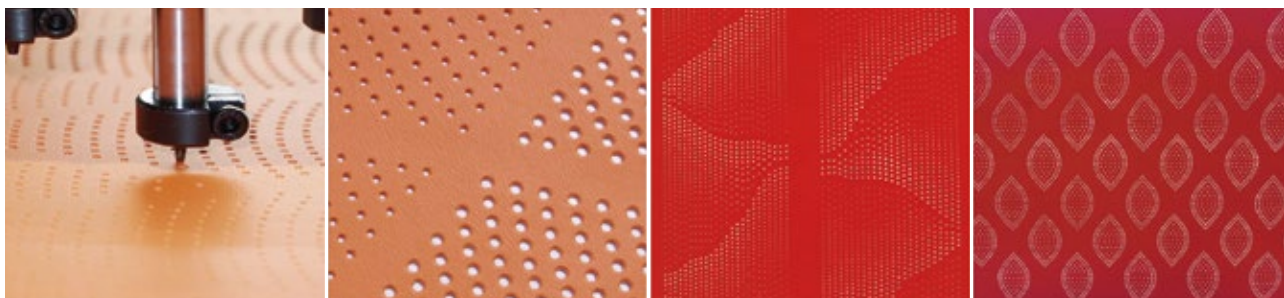


The computer-controlled perforating machine is a key tool for furniture, automotive upholstery and garment manufacturers. Providing unmatched quality and efficiency, it is ideal for creating exceptional products from coated materials and leather. It is ideal for footwear, handbag and leather goods manufacturers, providing versatility and flexibility in design. It consists of two high-precision perforation heads that guarantee accurate and precise holes in materials and an innovative work table with motor and automatic lift.

PARAMETERS

MODEL	TEXI PERFO 1200x800 DUO	TEXI PERFO 900x600 DUO
Working area	2 X 1200 x 800 mm	2 X 900 x 600 mm
Perforating	✓	
Perforating: number of knives	6	
Perforating: knife sizes included	0.8 mm, 1.0 mm, 1.2 mm, 1.5 mm, 2.0 mm, 2.5 mm	
Max. perforation speed	1 200 holes/min.	
Touchpad	✓	
Power supply	230 V	
Power	3 kW	
Starting stitch controller	✓	
LED work area lighting	✓	
Compressed air necessary	✓	

EXAMPLES



| Customer Service



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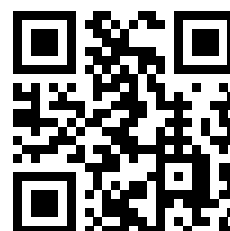


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